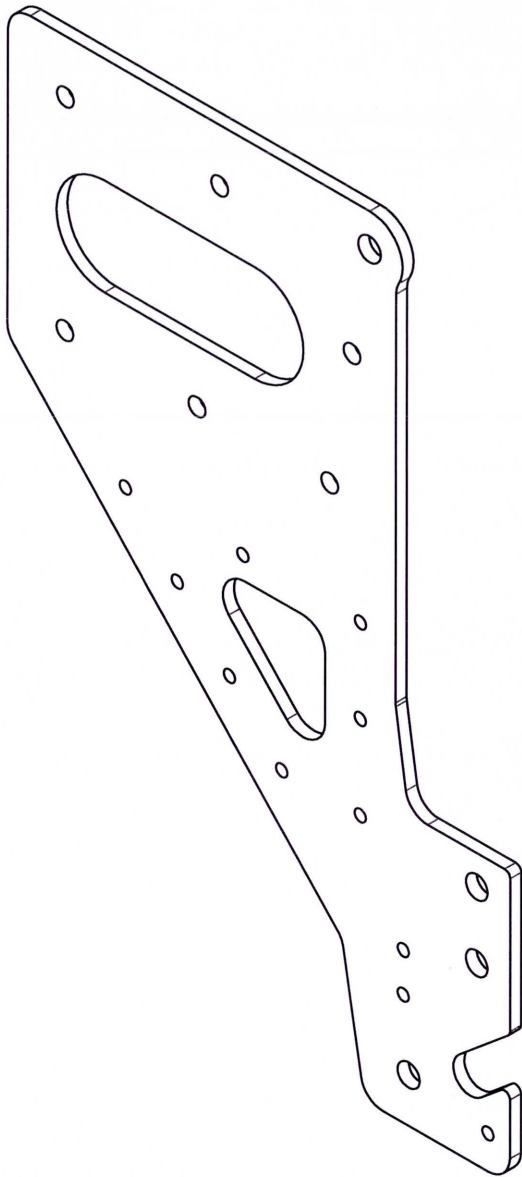
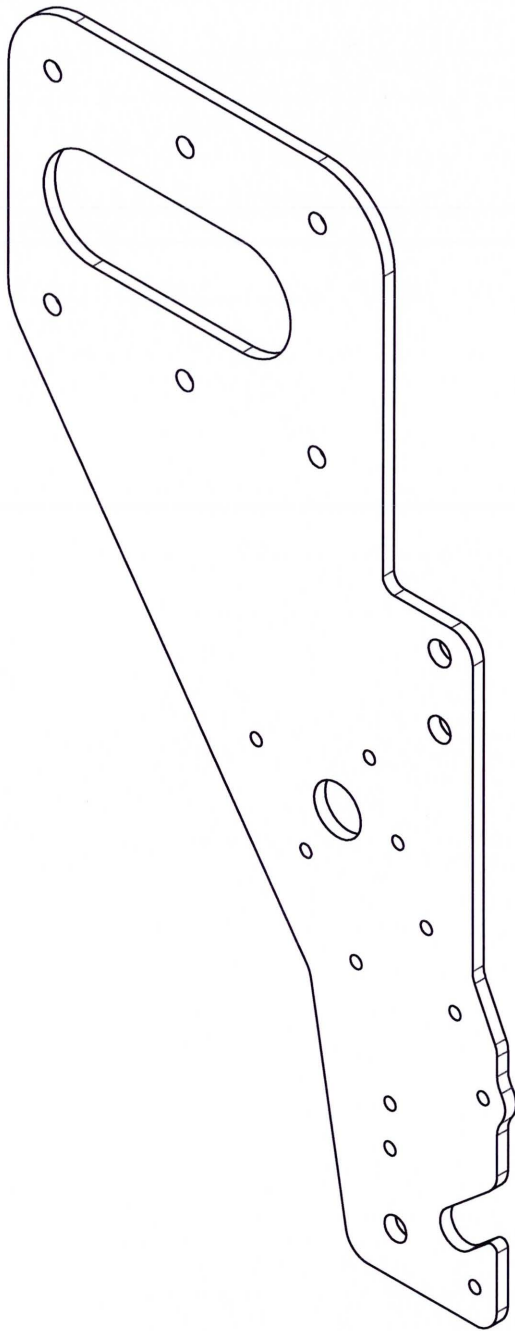


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D4419-1 FWD SUPPORT PLATE



D4419-3 AFT SUPPORT PLATE

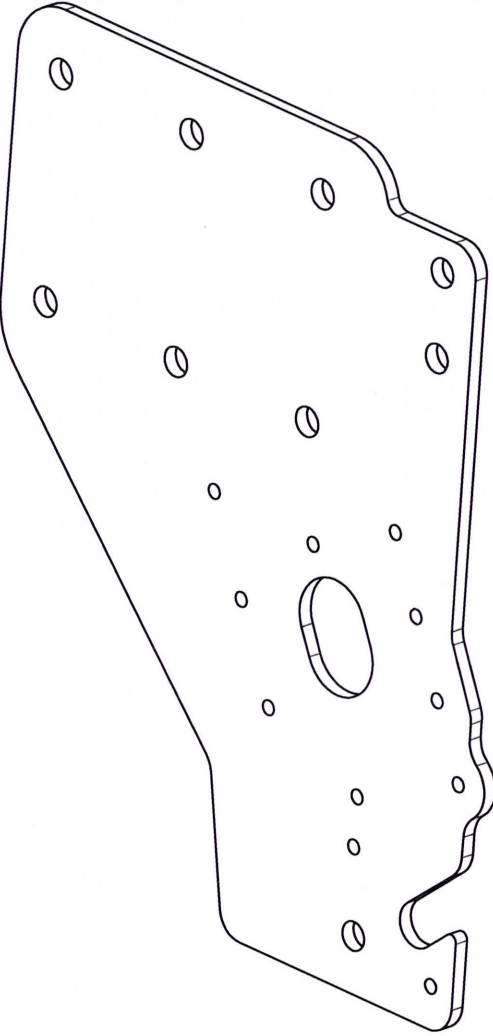
- NOTES:
- 1) MATERIAL: 303/304/316 STAINLESS STEEL ANNEALED 2B, 11 GA (0.125) THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S11GA OR M303S11GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT -1: 0.88 lbs
-3: 1.10 lbs
 - 8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE " D4419-1/-3 REV. C .SLDPRT"

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2023 APR 04
HSECR 444

APPROVED

C	REVISED -5 PER CUSTOMER INPUTS; -1/-3/-5 ADDED NOTE ; REASON ECR 442	RF	23.03.08
B	ADDED -5; REASON ECR 442	RF	22.10.20
A	NEW ISSUE	AJS	11.07.06
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. C
MFG. APPR.	FK	D4419	SHEET 1 OF 5
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	BASKET SUPPORT PLATES	NTS
DATE	23.03.08	COPYRIGHT © 2011 BY DART AEROSPACE THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE	

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D4419-5 AFT SUPPORT PLATE

NOTES:

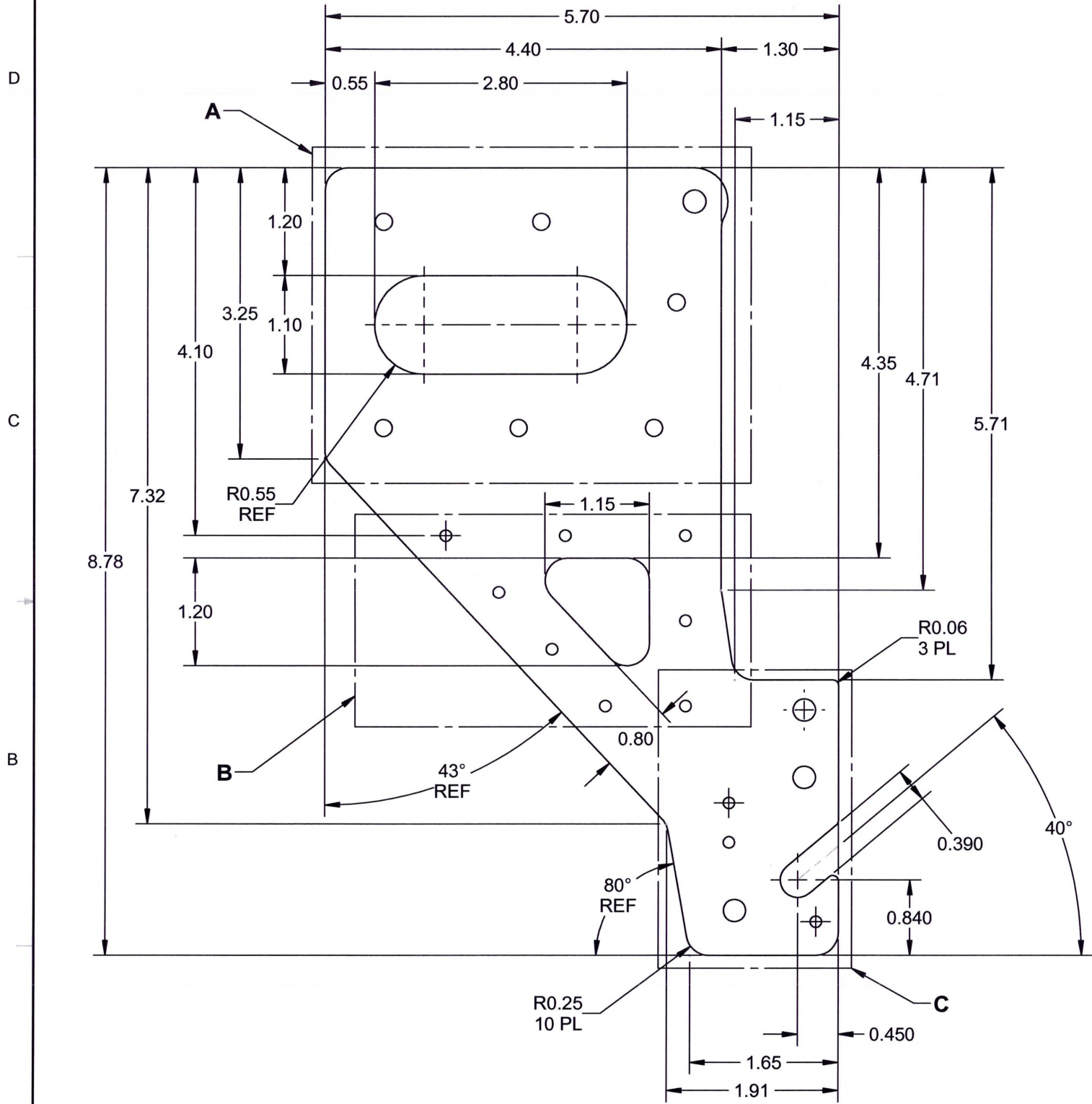
- 1) MATERIAL: AISI 301 STAINLESS STEEL 1/4 HARD OR 1/2 HARD OR 3/4 HARD OR FULL HARD, UNPOLISHED NO. 2B, 11 GAUGE (0.125) THK
PER AMS 5517/5518/5902/5519 OR ASTM A666
REF DART SPEC M301S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.05 lbs
- 8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4419-5 REV. C .SLDPRT"

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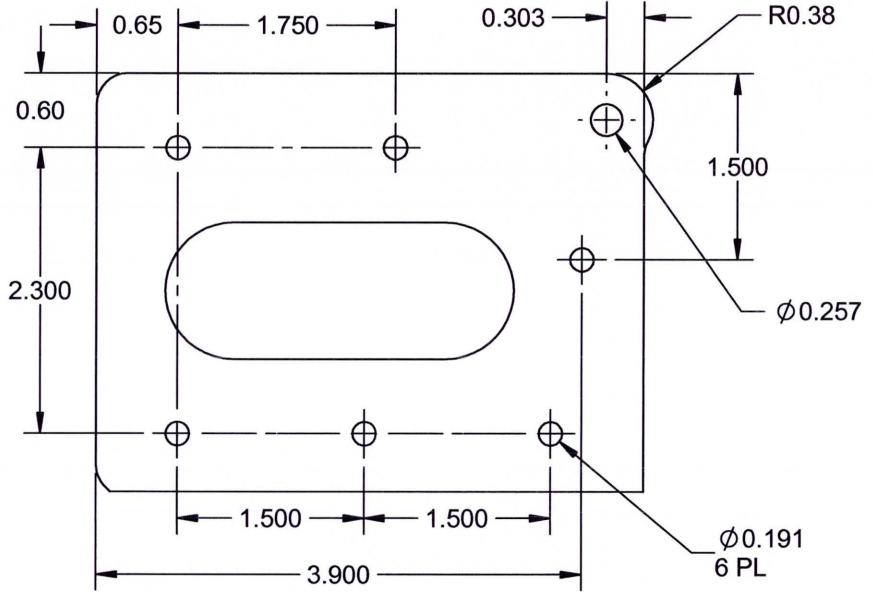
APPROVED

DESIGN	AJS	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	DRAWING NO. D4419	REV. C SHEET 2 OF 5
MFG. APPR.	FK	TITLE BASKET SUPPORT PLATES	SCALE NTS
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DE APPR.	CP		
DATE	23.03.08		

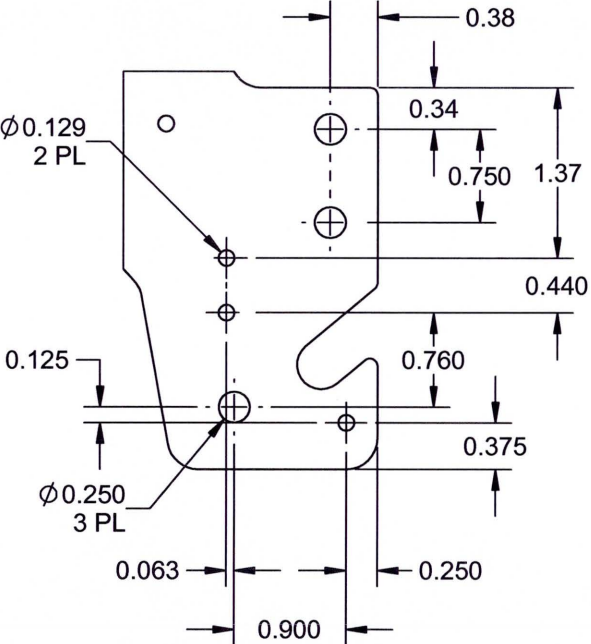
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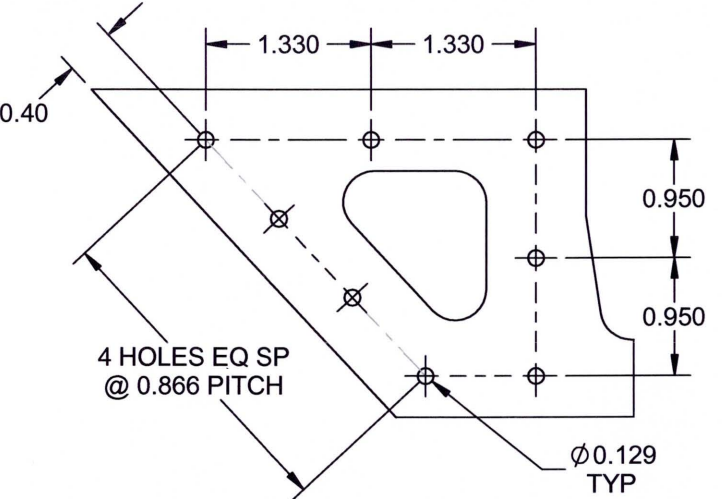
D4419-1 FWD SUPPORT PLATE



DETAIL A



DETAIL B



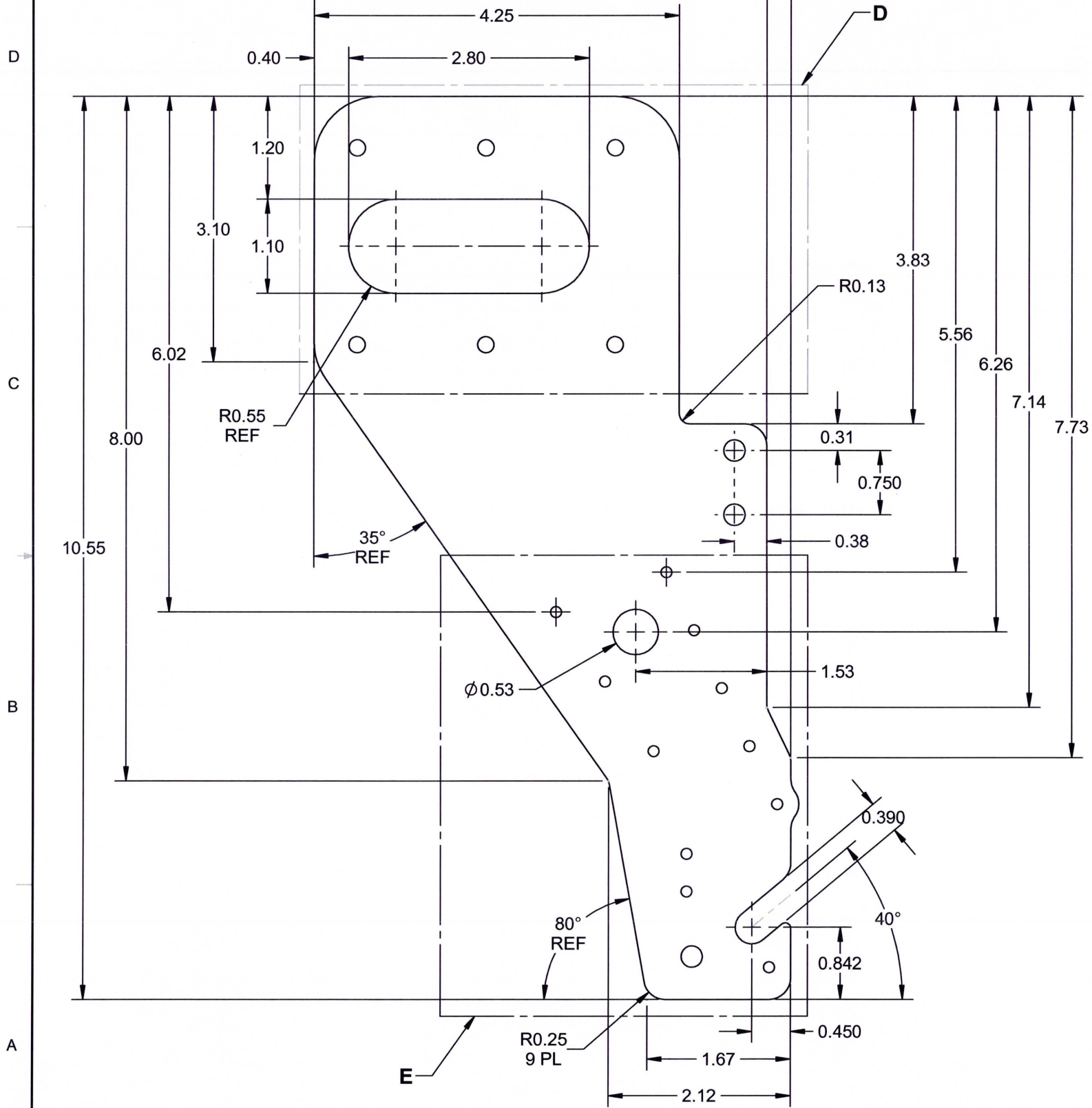
DETAIL C

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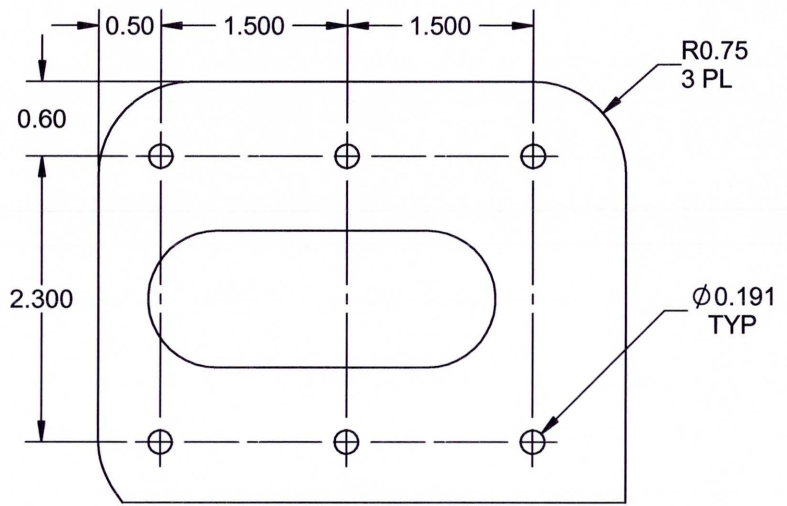
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DESIGN	AJS	DART AEROSPACE	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	SAD	DRAWING NO.	REV. C
MFG. APPR.	FK	D4419	SHEET 3 OF 5
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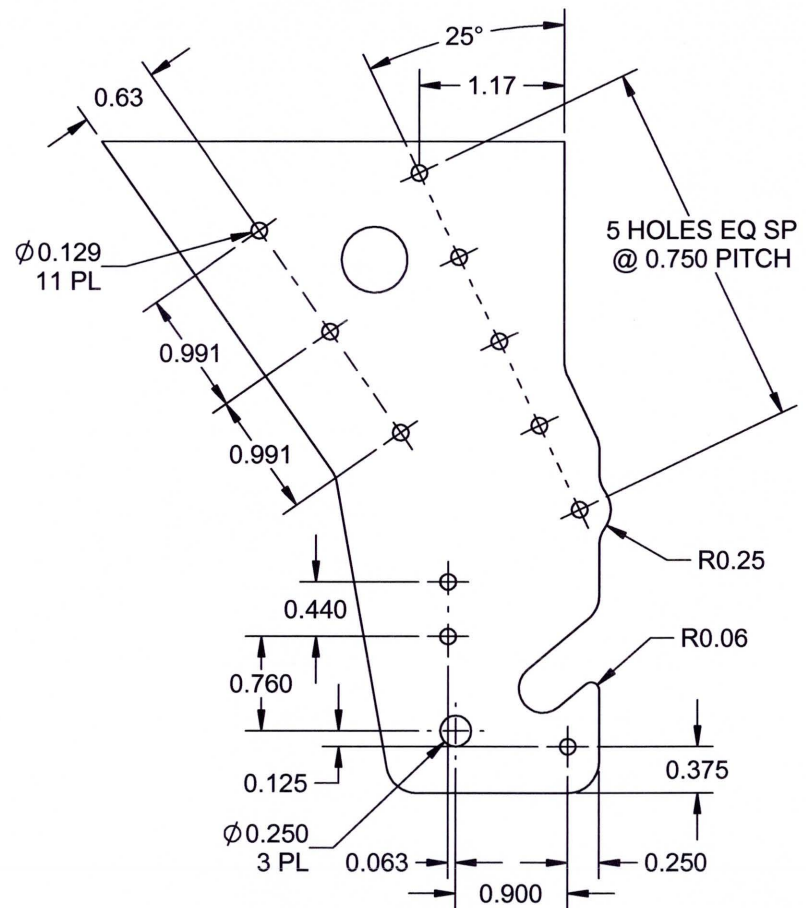
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D4419-3 AFT SUPPORT PLATE



DETAIL D



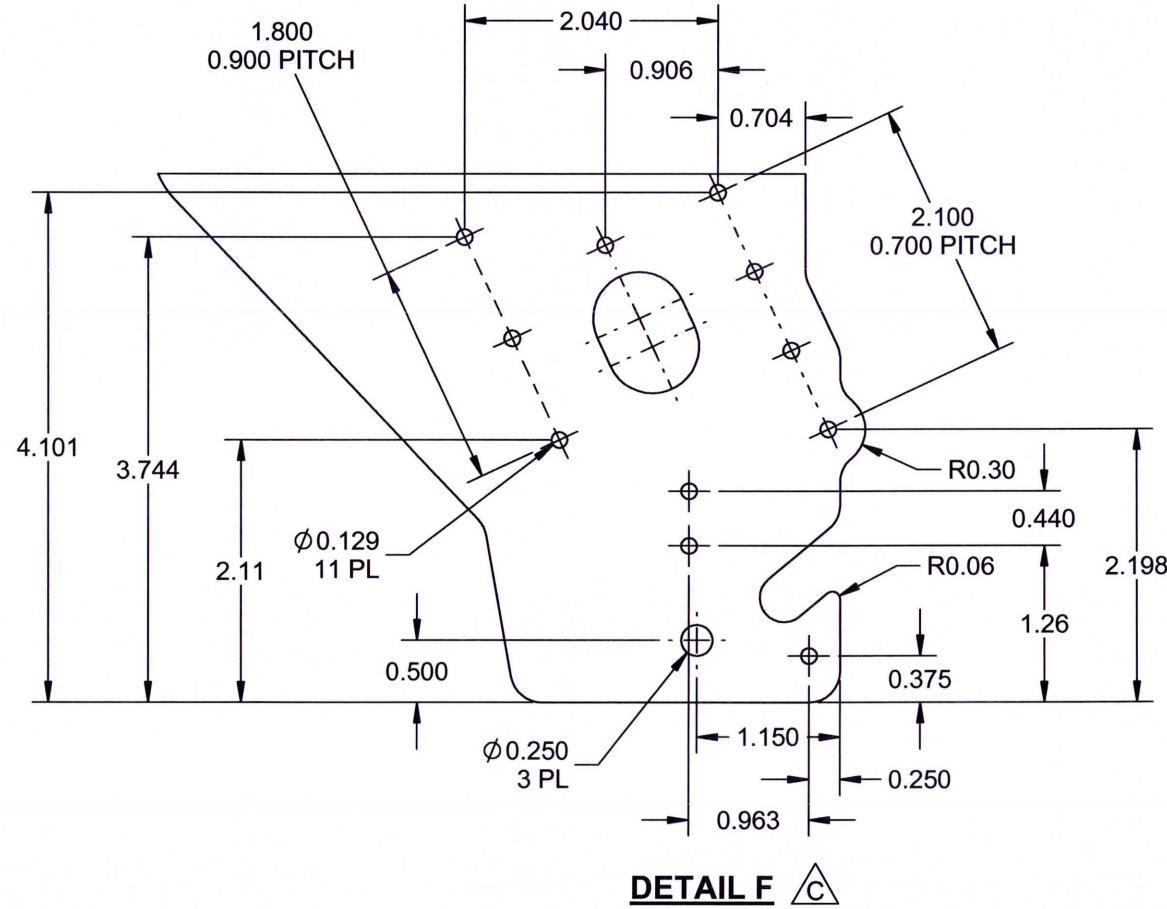
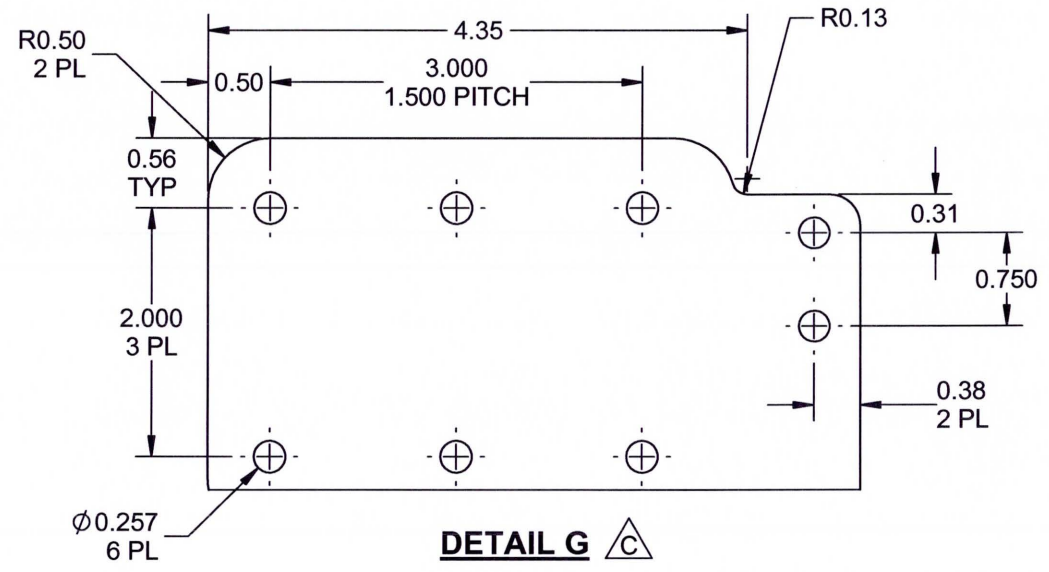
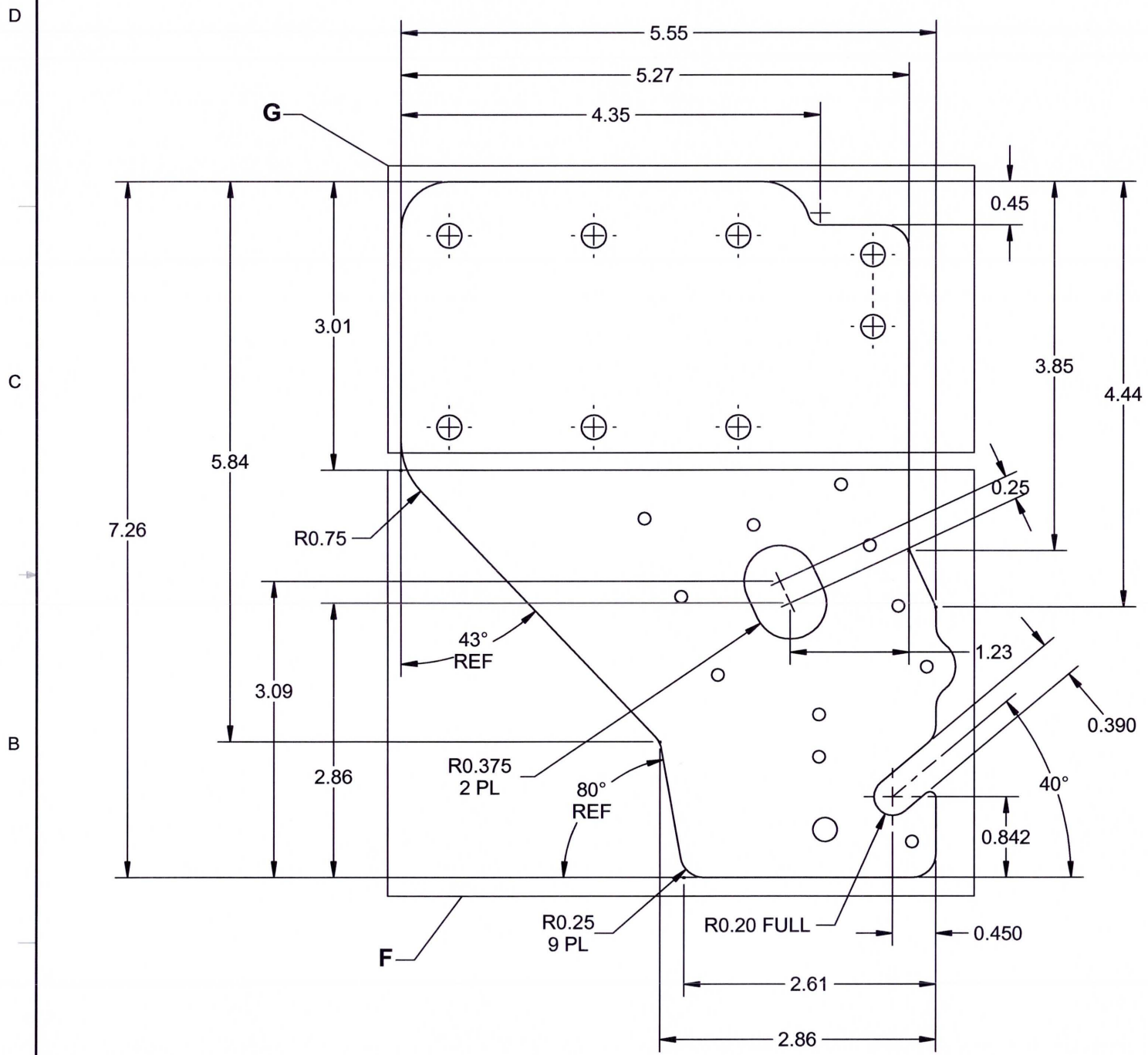
DETAIL E

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DESIGN	AJS	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. C
MFG. APPR.	FK	D4419	SHEET 4 OF 5
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D4419-5 AFT SUPPORT PLATE



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CHECKED	SAD	DRAWING NO.	REV. C
MFG. APPR.	FK	D4419	SHEET 5 OF 5
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DE APPR.	CP	BASKET SUPPORT PLATES	NTS
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